

AMENDMENTS TO THE SPECIFICATION

Replace the paragraph beginning on page 2, line 1 as shown below.

The object is also achieved with a device according to the present claims for the performance of the method, ~~which is equipped with the features of claim 22 or alternatively with the features of claim 23.~~

Replace the paragraph beginning on page 3, line 38 as shown below.

As explained above, the movement of the jaw pairs towards each other can be achieved in a wide variety of ways. For example, a suitable device for the performance of the method, which is equipped with a base, can be equipped either ~~according to claim 22~~ with two jaw pairs mounted movably on the base or ~~according to claim 23~~ with one immovable and one movable jaw pair arranged on the base. With both variants, however, according to the invention, a drive is provided which acts in each case on the movable jaw pairs and moves them to and fro periodically. In addition, with both variants, according to the invention a control unit is provided with which the frequency and force of the to-and-from movement of the mobile jaw pair may be adjusted in each case.

Replace the paragraphs beginning on page 6, line 1 as shown below.

Another cylinder (not shown) with a horizontal direction of action can also engage with the lever arm 5 and in this way the rocking motion created by the hydraulic cylinders 7 and 8 can be superimposed by a tensile force, which pulls the jaw pairs apart substantially perpendicular to the fracture plane 12.

As Figure 2 shows, in this example of an embodiment, the production part 4 in the form of a brake disc is not to be cracked radially. Instead, the prespecified fracture plane 12 should be inclined at an angle α to the radius.

Replace the paragraph beginning on page 6, line 14 as shown below.

In this example of an embodiment, the production part 4 is provided with a fracture notch on both its upper side and its underside in the area of the fracture plane 12 – this is indicated schematically in Figure 2 as a line arranged between the front edges of the clamping jaws facing each other.